

SOUTH PRODUCTION NOTES

July 21, 2015
Afternoon Shift Notes
BASF EMPLOYEES
240 Last Recordable
174 Last Lost Time
6 Days To RC Audit

#1 MED / AI 3992 next:

Continue to run line. Check diameters and let engineer know if out of spec.

#1 RC / AI 3992 next:

Continue on. We are looking for white material off the calciner.
We are getting excessive fines- Kristen is aware, this product historically has excessive fines.

Exhaust to F1

#2 MED line / Cu 0860:

Waiting for calcined results.

#2 RC/ Clean for Cu-0860:

Calciner is up to temps and the control over the temps was restored late in day shift. Justin would like us to run the trial material thru using batch temps controls.
Call Justin with any issues.

Exhaust to F1

#3 MED line / D-1702:

Pulva was cleaned over day shift due to dropping powders to the pulva on accident. Can start running batches again on afternoons as soon as limit switch has been fixed.
There is probably a partial batch in the mixer. Call Bodmann for instructions on what to do with partial.

#3 RC / D-1702:

Calciner should be ok to start. Bag station has been set up.

Exhaust to CTO

#4 RC / D-1145 SNAP

Temporarily out of feed. Waiting for batches from the New Pfaudler/National Dryer.

Start feeding when a few bags are on the floor. Call out maintenance for any issues

Exhaust to 4 DC

#5 RC / Cu 3818:

Feeding. Continue... Be sure to Get SA every shift..

Exhaust to 5 DC

#6 RC & Dryer / D 1756 next

Still unable to relight. Will need the help of an electrician. WOW and maintenance contacted.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Had issues with Chrome tank pumping over(valve was closed in building 31). Reopened on midnight shift. Also having issues with the water controller for the chrome make up station in building 9. It is not working. Work order is in the system

Call out maintenance for any issues

East Pfaudler/ D 1756:

Bodmann has given go ahead to run batches. Contact him before starting and he will let us know how much water to remove from the recipe.

More metals are in the cage and more base on the docs.

First batch was made on afternoon shift. Batch had 270+ pounds of drainage.

Batch is being unloaded late on midnight shift. Will have to confirm with the engineer what we need to do.

All buggies brought down and are in bldg. 31 1st floor. Make sure they are clean and labelled correctly (D 1756).

Schirmer to lift up buggies when needed.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Lit and running. Work order in for maintenance to look at the blower, it is making noise again.

Call out maintenance for any issues

PK Blender:

Hold for instructions.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / Pd 0930:

Tower started up, continue. Hydrogen issues resolved and running

Tower 6 / DPT 0101:

Running. Should be down sometime Wednesday morning.

North Screener /:

Down

South Screener / DPT 0101:

DPT screening done, hold until after shutdown.

#2662 (west) Pill Machine / AI-3915:

During lowering from 2nd floor to 1st floor, west machine slipped from forks (Shirmer equipment) and flipped on its side. Will need to assess damage (AIM submitted by Beller). Machine is to stay put for now.

#2664 (east) Pill Machine / AI-3915:

Gem to bring down from the 2nd floor and take to maintenance. Not done yet.

TK #2 / V 2010:

Loading and unloading now. Grodecki would like us to take samples on each shift.

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing Tuesday overnight, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS.

**When running, again, follow the drum remake instructions below:
From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.**

Harrop Kiln / AI 3920:

Feeding now. Continue

Building 27 Belt Filter / 5020 next:

Pssr complete for pumping and unloading system.

Tank 110 has a broken flange and need repaired. Started pumping to 109 and transfer pump is not working. WOW

Rack for inspecting totes will be looked at in the morning meeting Wednesday.

SOUTH END PRODUCTION PRIORITIES:

- 1) #1 MED/#1RC
- 2) West Pfaudler (Restart D-1145 E)
- 3) #3 MED/#3RC
- 4) #4 Calciner
- 5) #5 Calciner
- 6) #2 MED/#2 RC
- 7) Harrop Kiln
- 8) #2 Tunnel Kiln
- 9) Horne Tabletting (work on machines if possible)
- 10) Reduction Towers
- 11) Reduction Screening